

DEZHOU S&G TRADING CO.,LTD.

Room 102,the first floor of office building,No.3888 of Jinghua Road,Economic Development Zone of Dezhou,25300,Shandong,China

TEL:0086-534-2367325

FAX:0086-534-2367325

CERTIFICATE OF INSPECTION

CONTRACT NO.: 30112016

INVOICE NO.: SG180402-5

Commodity	Size	BatchNo.	Mfg Date	Standard	Shielding Gas	Date of issue					
CO ₂ gas shielded welding wire	0.8 mm	SG284104	2018.04	AWS ER70S-6	CO ₂	2018.04.13					
Chemical Composition (%)											
Element	C	Mn	Si	P	S	Cu	Ni	Cr	Mo	V	Ti
Specification	0.06-0.15	1.40-1.85	0.80-1.15	≤0.025	≤0.025	≤0.5	-	-	-	-	-
Filler Metal	0.072	1.44	0.83	0.017	0.013	0.023	-	-	-	-	-
Mechanical Properties											
	Tensile Strength MPa		Yield Point MPa		Elongation (%)		Impact Temp (°C)		Impact Value (J)		
Requirement	≥500		≥420		≥22		-30		≥27		
Real Parameter	550		445		28		-30		113		
Core wire Heat NO.	20180401										
Remarks	We hereby to certify that the mechanical properties and chemical Composition of the whole lot satisfy all requirements. THIS PRODUCT CONTAINS NO MERCURY										

德州帅冠商贸有限公司
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Authorized Signature

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Commodity	Size	BatchNo.	Mfg Date	Standard	Shielding Gas	Date of issue					
CO ₂ gas shielded welding wire	1.0 mm	SG284104	2018.04	AWS ER70S-6	CO ₂	2018.04.13					
Chemical Composition (%)											
Element	C	Mn	Si	P	S	Cu	Ni	Cr	Mo	V	Ti
Specification	0.06-0.15	1.40-1.85	0.80-1.15	≤0.025	≤0.025	≤0.5	-	-	-	-	-
Filler Metal	0.072	1.44	0.83	0.017	0.013	0.023	-	-	-	-	-
Mechanical Properties											
	Tensile Strength MPa	Yield Point MPa	Elongation (%)	Impact Temp (°C)	Impact Value (J)						
Requirement	≥500	≥420	≥22	-30	≥27						
Real Parameter	540	445	28	-30	114						
Core wire Heat NO.	20180401					德州帅冠商贸有限公司 DEZHOU S&G TRADING CO.,LTD					
Remarks	We hereby to certify that the mechanical properties and chemical Composition of the whole lot satisfy all requirements. THIS PRODUCT CONTAINS NO MERCURY										

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Commodity	Size	BatchNo.	Mfg Date	Standard	Shielding Gas	Date of issue					
CO ₂ gas shielded welding wire	1.2 mm	SG284104	2018.04	AWS ER70S-6	CO ₂	2018.04.13					
Chemical Composition (%)											
Element	C	Mn	Si	P	S	Cu	Ni	Cr	Mo	V	Ti
Specification	0.06-0.15	1.40-1.85	0.80-1.15	≤0.025	≤0.025	≤0.5	-	-	-	-	-
Filler Metal	0.072	1.44	0.83	0.017	0.013	0.023	-	-	-	-	-
Mechanical Properties											
	Tensile Strength MPa	Yield Point MPa	Elongation (%)	Impact Temp (°C)	Impact Value (J)						
Requirement	≥500	≥420	≥22	-30	≥27						
Real Parameter	555	440	27	-30	115						
Core wire Heat NO.	20180401										
Remarks	We hereby to certify that the mechanical properties and chemical Composition of the whole lot satisfy all requirements. THIS PRODUCT CONTAINS NO MERCURY										

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Commodity	Size	BatchNo.	Mfg Date	Standard	Shielding Gas	Date of issue					
FLUX CORED WELDING WIRE	1.2 mm	SG180401	2018.04	AWS SFA-5.20 E71T 1	CO ₂	2018.04.13					
Chemical Composition (%)											
Element	C	Mn	Si	P	S						
Specification	≤0.12	≤1.75	≤0.90	≤0.030	≤0.030	-	-	-	-	-	-
Filler Metal	0.055	1.34	0.54	0.015	0.015	-	-	-	-	-	-
Mechanical Properties											
	Tensile Strength MPa		Yield Point MPa		Elongation (%)		Impact Temp (°C)		Impact Value (J)		
Requirement	≥480		≥400		≥22		-20		≥47		
Real Parameter	580		510		27		-20		123		
Remarks	This company had passed the ISO:9001:2008 Quality System Certificate.This product had passed the certificate of ABS,BV,CCS,DNV,GL,KR,LR,NK,RINA. We Hereby Certify That This Report Is Correct And That All Test Results Are In Compliance With The Specification Described Herein.										

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